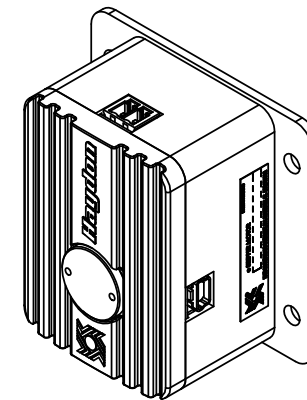
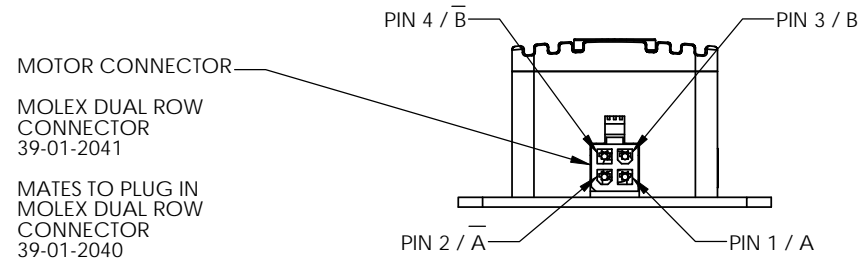
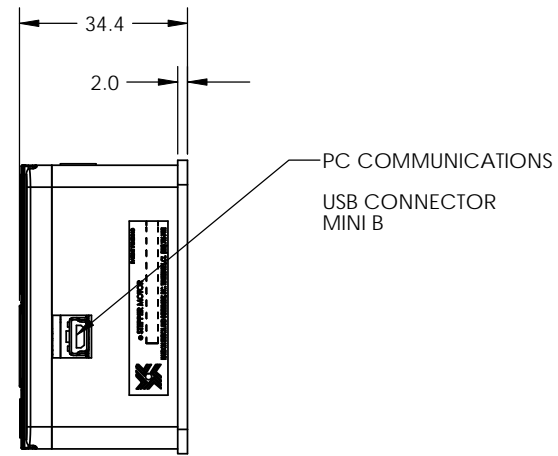
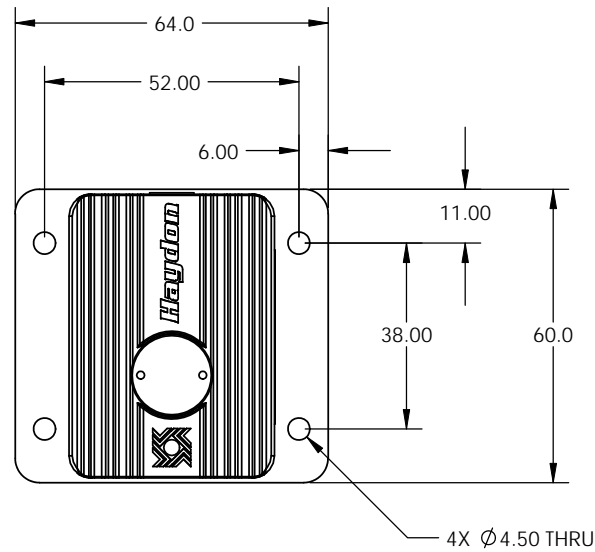
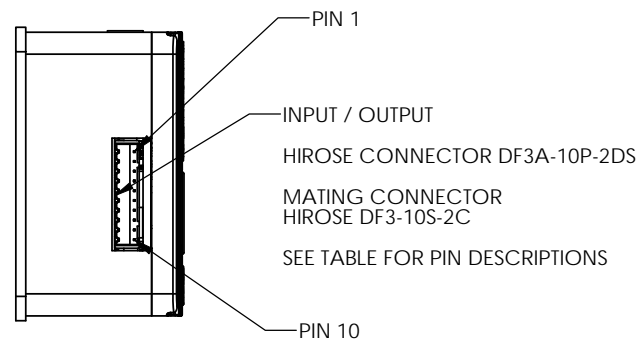
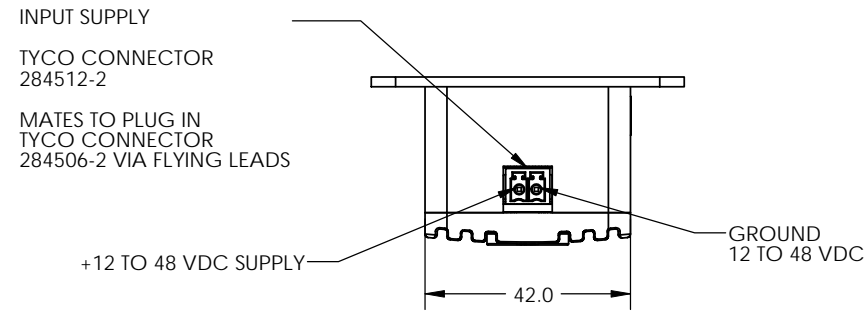


REVISIONS			
REV.	DESCRIPTION	DATE	ECO NO.
-	RELEASE FOR PRODUCTION	3/10/10	27158
A	ADDED NOTES: MT	07/10/10	27462



PIN POSITION	DESCRIPTION	NOTES
PIN 1	GROUND I/O SUPPLY	5 TO 24 VDC
PIN 2	+ I/O SUPPLY	5 TO 24 VDC
PIN 3	INPUT 1	
PIN 4	INPUT 2	
PIN 5	INPUT 3	
PIN 6	INPUT 4	
PIN 7	OUTPUT 1	
PIN 8	OUTPUT 2	
PIN 9	OUTPUT 3	
PIN 10	OUTPUT 4	

NOTES:
PROGRAM AND THEN TEST THE PCM4826 DRIVE PER SPECIFICATION ES18-474.

STANDARD BLOCK TOLERANCES: UNLESS OTHERWISE SPECIFIED DECIMALS: X ±0.020 ±0.51 DECIMALS: X.X ±0.015 ±0.38 DECIMALS: X.XX ±0.010 ±0.25 DECIMALS: X.XXX ±0.005 ±0.13 DECIMALS: X.XXXX ±0.0005 ±0.013	MATERIAL: FINISH: HEAT TREAT SPEC:	HAYDON KERK MOTION SOLUTIONS 1500 Meriden Road, Waterbury, CT 06705 Phone: 203-756-7441, Fax: 203-756-8724 1 Kerk Drive, Hollis, NH 03049 Phone: 603-465-7227, Fax: 603-465-3598	
GEOMETRIC DRAWING SYMBOLS FLAT / ROUNDT / ROUND / ANGULAR / STRAIGHT / TRUE POSITION / CYLINDRICAL / CONCENTRIC / SQUARE / PARALLEL / SYMMETRICAL / DIAMETER / PROFILE OF A SURFACE / PROFILE OF A LINE / MAXIMUM MATERIAL CONDITION (MMC) / PROJECTED TOLERANCE ZONE		THIRD ANGLE PROJECTION	
SCALE: NONE		SUBSEQUENT SHEETS USED FOR INTERNAL USE ONLY	
		SHT 1 OF 3	